

## TIGHTENING TORQUES : ENGINE ASSEMBLY MOUNTINGS - GEARBOX

### 1. RH engine support

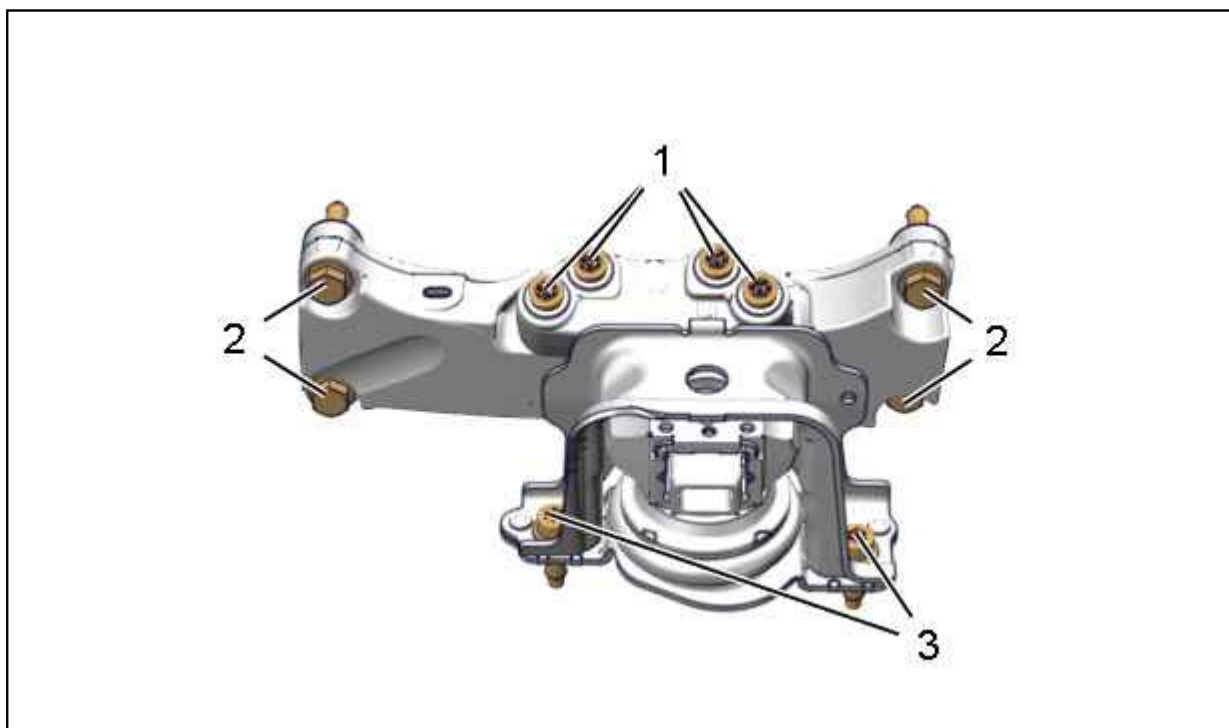


Figure : B1BM06GD

Reference	Designation	Tightening torques ( daNm)
(1)	fixings right-hand upper engine mounting on right-hand intermediate mounting	6
(2)	fixings right-hand intermediate engine mounting onto the cylinder head	4,5
(3)	fixings right-hand flexible engine mounting on right-hand front chassis leg	4,5

### 2. Left-hand gearbox mounting

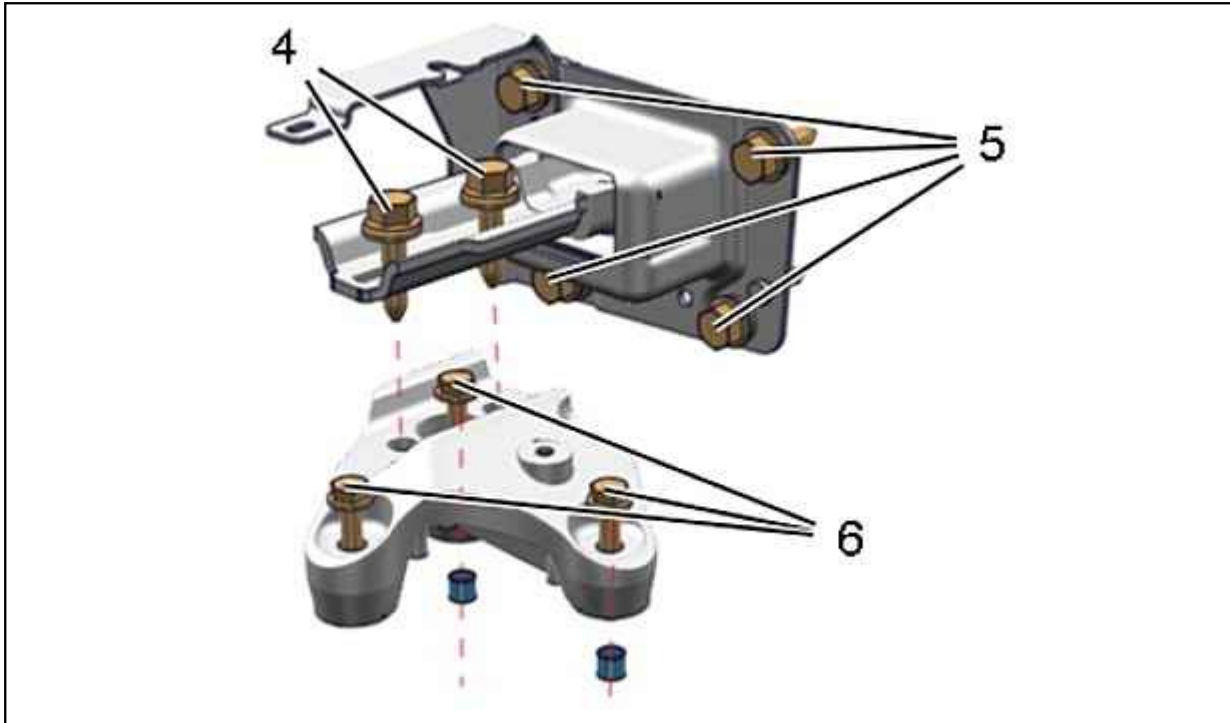


Figure : B1BM06HD

Reference	Designation	Tightening torques ( daNm)
(4)	fixings left-hand intermediate engine mounting on left-hand flexible engine mounting	6
(5)	fixings left-hand flexible engine mounting on left-hand front chassis leg	5,5
(6)	fixings left-hand intermediate engine mounting on gearbox	3

### 3. Lower torque reaction link

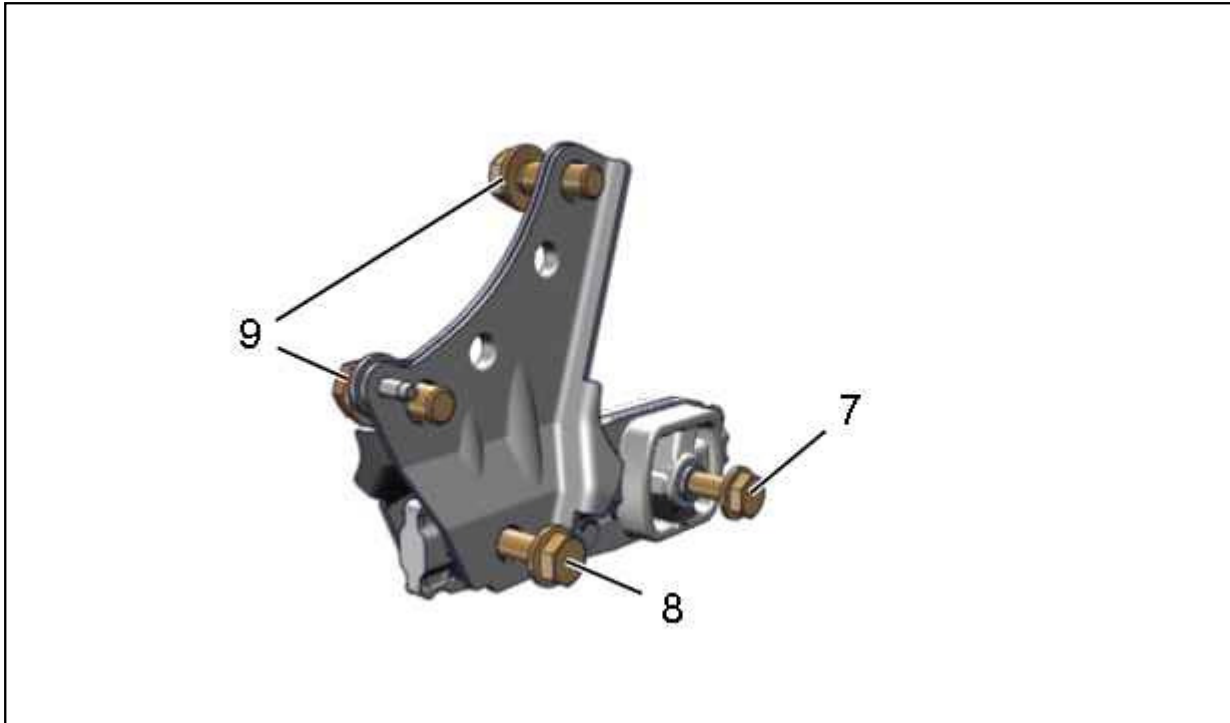


Figure : B1BM06JD

Reference	Designation	Tightening torques ( daNm)
(7)	Torque reaction link fixing to engine sub frame	6
(8)	Fixing torque reaction rod onto torque reaction yoke	6
(9)	Fixing torque reaction rod yoke onto gearbox	8,5