

## REMOVING - REFITTING : REAR BUMPER

### 1. Removing

Place the vehicle on a two-post ramp.

Remove the rear wheels.

#### 1.1. Rear bumper

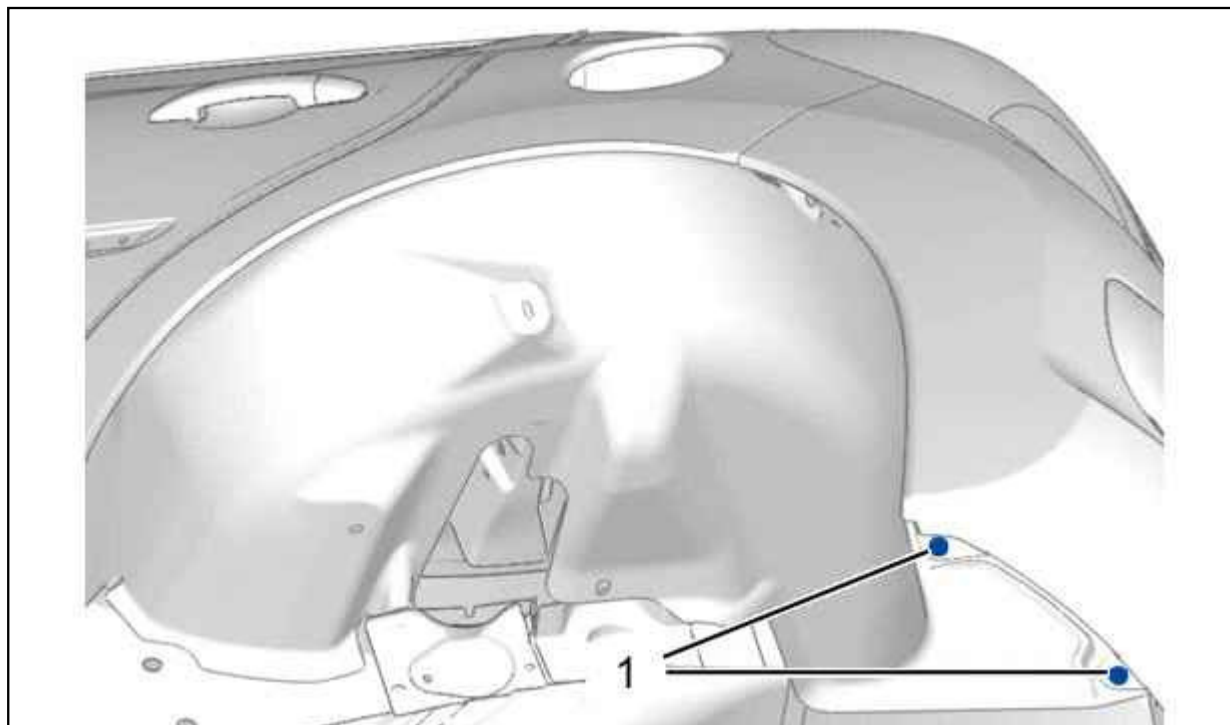


Figure : C5JK0QKD

Remove the clips (1) (Using a thin screwdriver) .

Partly detach the mud shield ( each side ) .

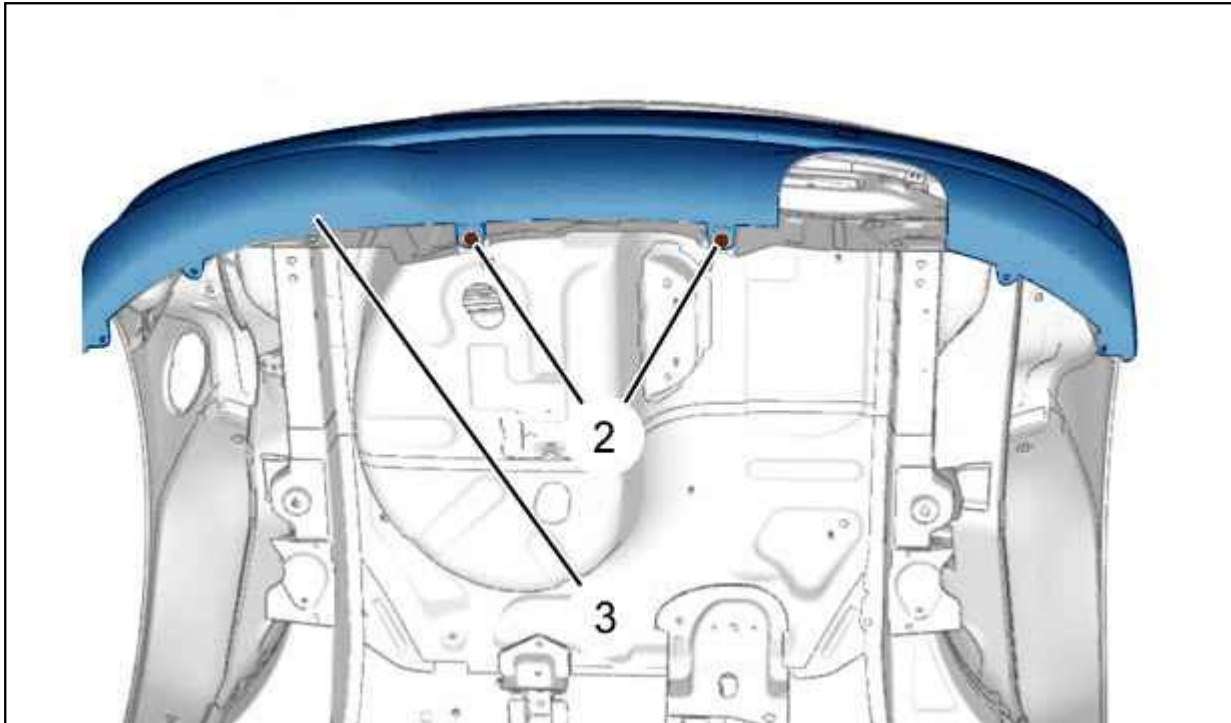


Figure : C5JK0QMD

Remove : The bumper mounting bolts (2) (3).

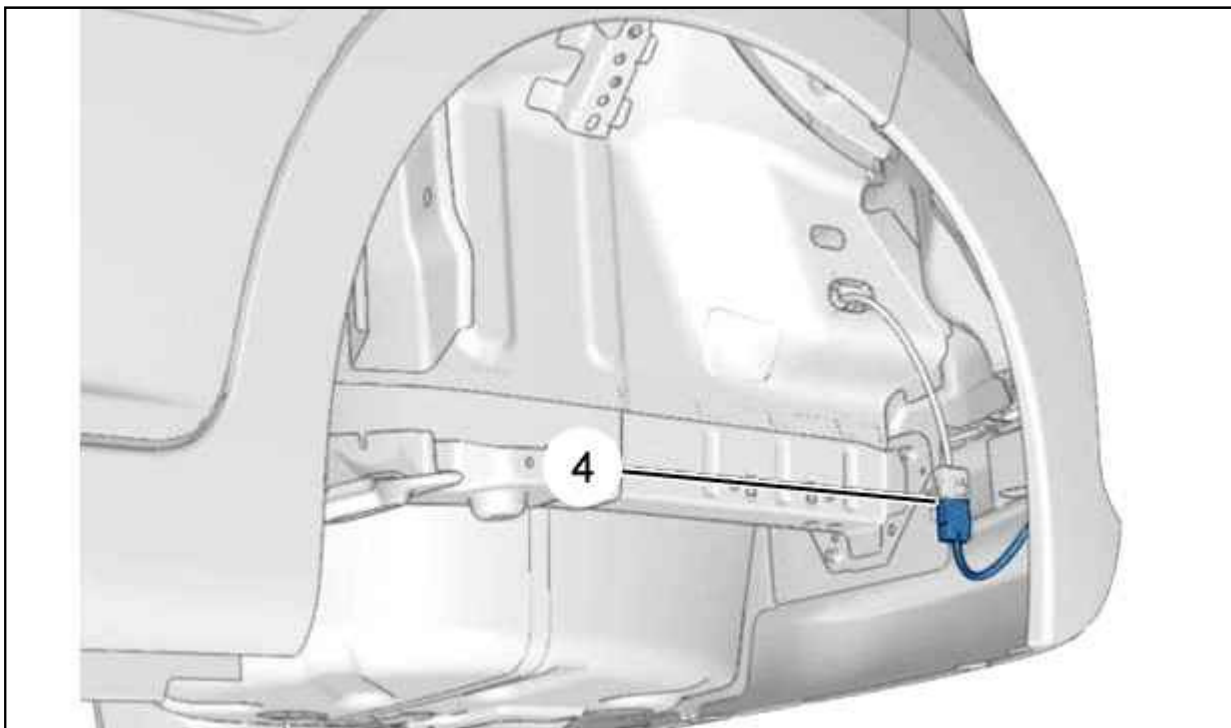


Figure : C5JK0QND

Disconnect the connector (4) (If necessary - According to equipment) .

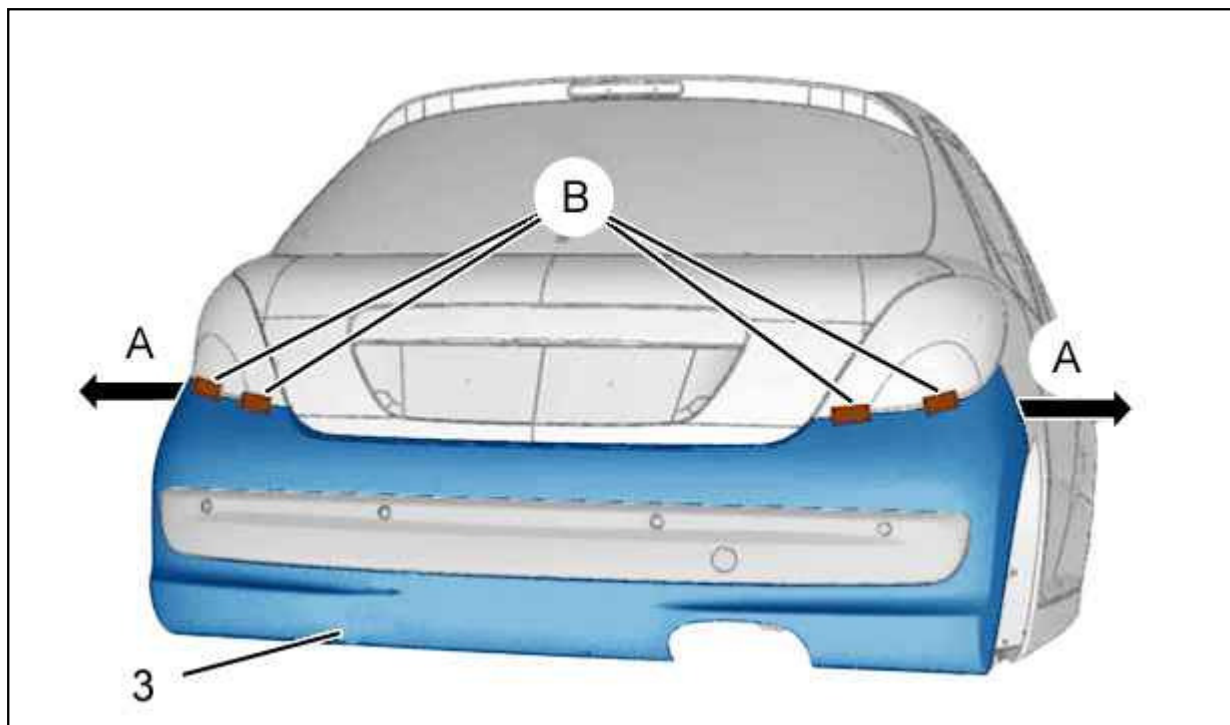


Figure : C5JK0QPD

Detach the bumper (3) :

- Pull on the sides (At (A))
- Pull towards the rear to unclip the bumper ( as (B))

Remove the bumper (3).

## 1.2. Rear bumper supports ((screwed))

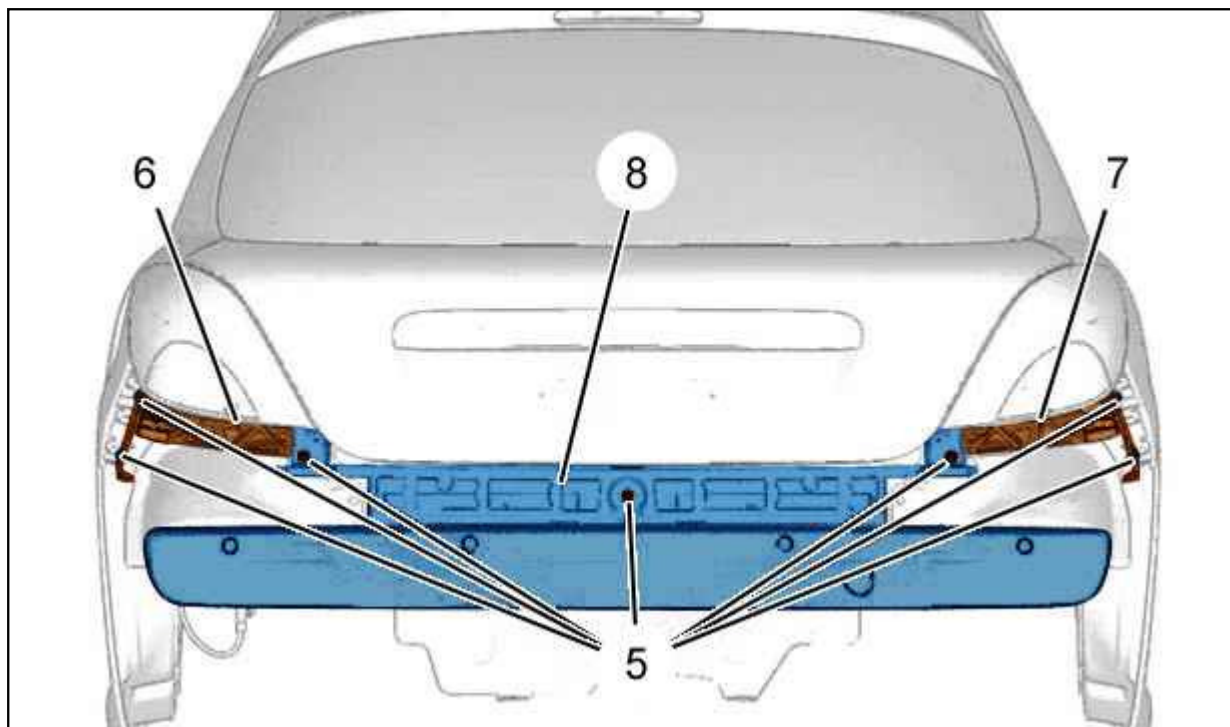


Figure : C5JK0QQD

Remove the mountings (5).

Remove :

- The bumper fixing side supports (6 - 7) (Left and right)
- The rear bumper central support (8)

### 1.3. Rear bumper supports (Riveted)

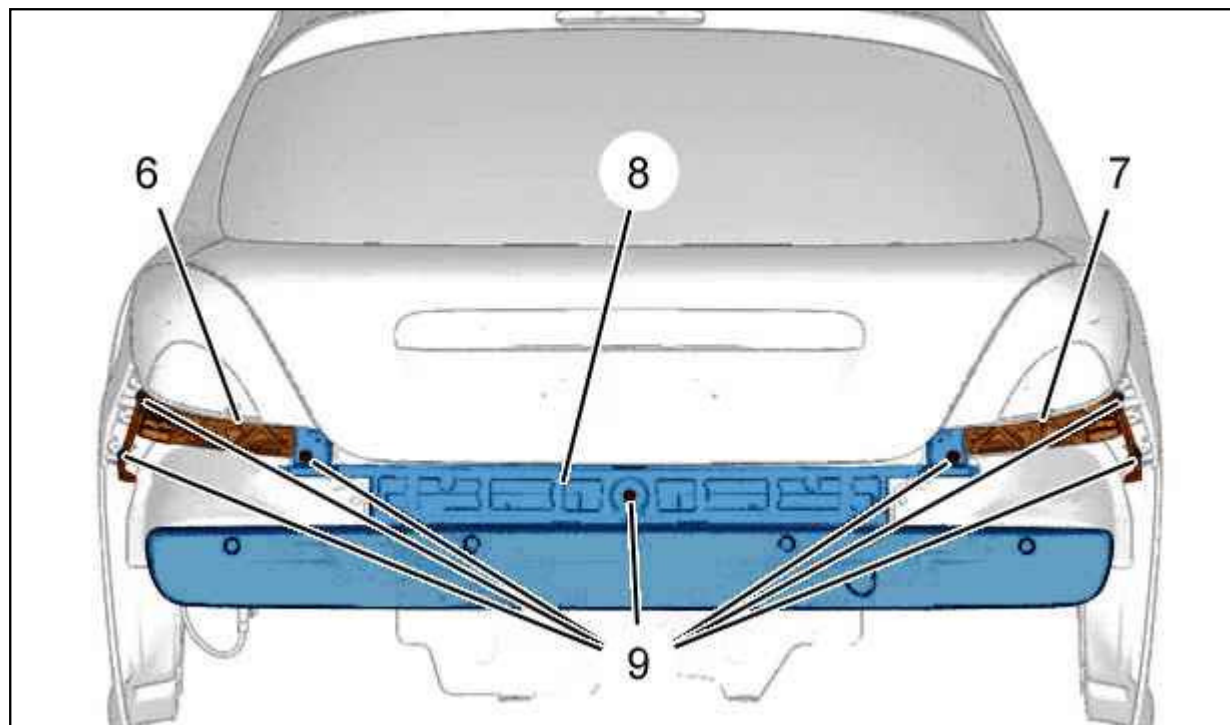


Figure : C5JG02MD

Drill out the rivets (9) with a 6 mm drill.

**N.B. :** Drift out the rivet studs before drilling out.

Remove :

- The bumper fixing side supports (6), (7) (Left and right)
- The rear bumper central support (8)

Drill the bodies of the remaining rivets.

## 2. Refitting

### 2.1. Rear bumper supports (Riveted)

Proceed in the reverse order to removal.

Apply anticorrosion treatment in the rivet drilling zones.

Rivet : The rear bumper supports (6), (7), (8) ; Using rivets 4,8 mm in diameter and 20 mm in length.

### 2.2. Rear bumper supports ((screwed))

Proceed in the reverse order to removal.

Tighten the screws (5) to 0,8 m.daN .

### 2.3. Rear bumper

Proceed in the reverse order to removal.

Check the electrical operation of the equipment.