

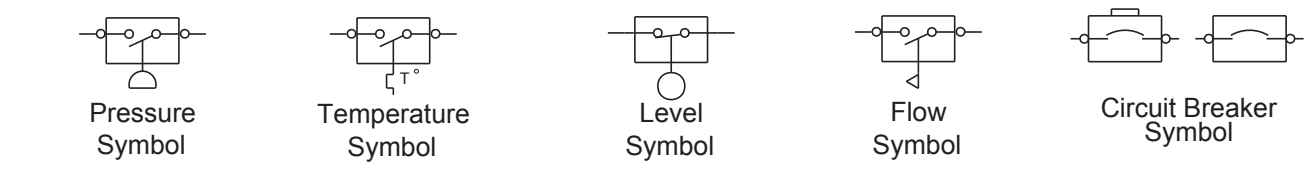
# Schematic

## 320B Excavators Electrical Systems

- 320B:
- AED1-UP
- 3MR1-UP
- 4MR1-UP
- 4NR1-UP
- 5BR1-UP
- 6CR1-UP
- 9KR1-UP
- 1CS1-UP
- 8ES1-UP
- 9CS1-UP
- 4XW1-UP
- 5GW1-UP
- 2WZ1-UP



### Electrical Schematic Symbols And Definitions



Normally open switch that will close with an increase of a specific condition (temp.-press.etc.). The circle indicates that the component has screw terminals and a wire can be disconnected from it.

Normally closed switch that will open with an increase of a specific condition. No circle indicates that the wire cannot be disconnected from the component.

This indicates that the component has a wire connected to it that is connected to ground.

This indicates that the component does not have a wire connected to ground. It is grounded by being fastened to the machine.

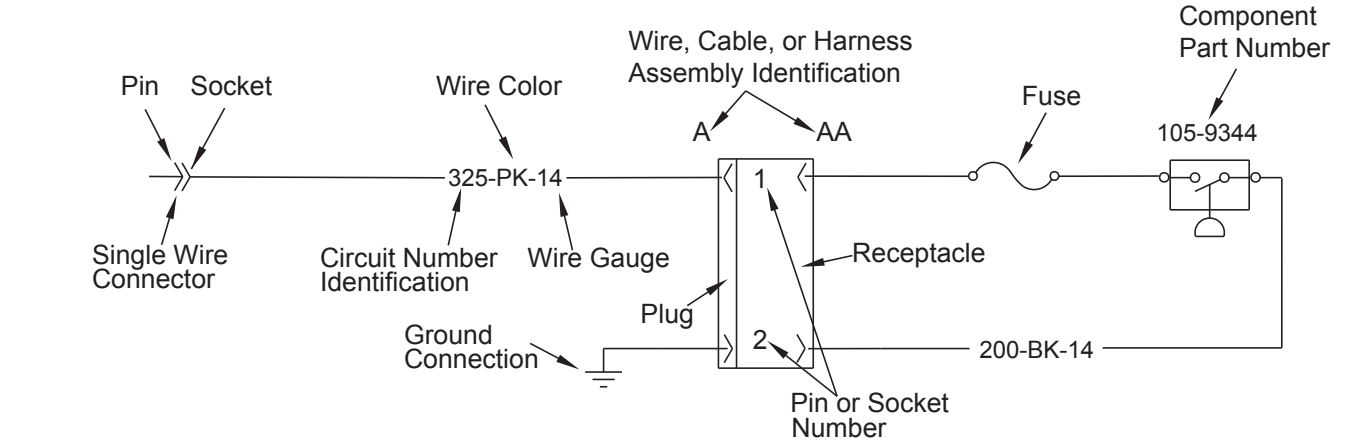
Reed Switch - A switch whose contacts are controlled by a magnet. A magnet closes the contacts of a normally open reed switch; it opens the contacts of a normally closed reed switch.

Sender - A component that is used with a temperature or pressure gauge. The sender measures the temperature or pressure. Its resistance changes to give an indication to the gauge of the temperature or pressure.

Relay (Magnetic Switch) - A relay is an electrical component that is activated by electricity. It has a coil that makes an electromagnet when current flows through it. The electromagnet can open or close the switch part of the relay.

Solenoid - A solenoid is an electrical component that is activated by electricity. It has a coil that makes an electromagnet when current flows through it. The electromagnet can open or close a valve or move a piece of metal that can do work.

### Harness And Wire Symbols



Typical representation of a Deutsch connector. The plug contains all sockets and the receptacle contains all pins.

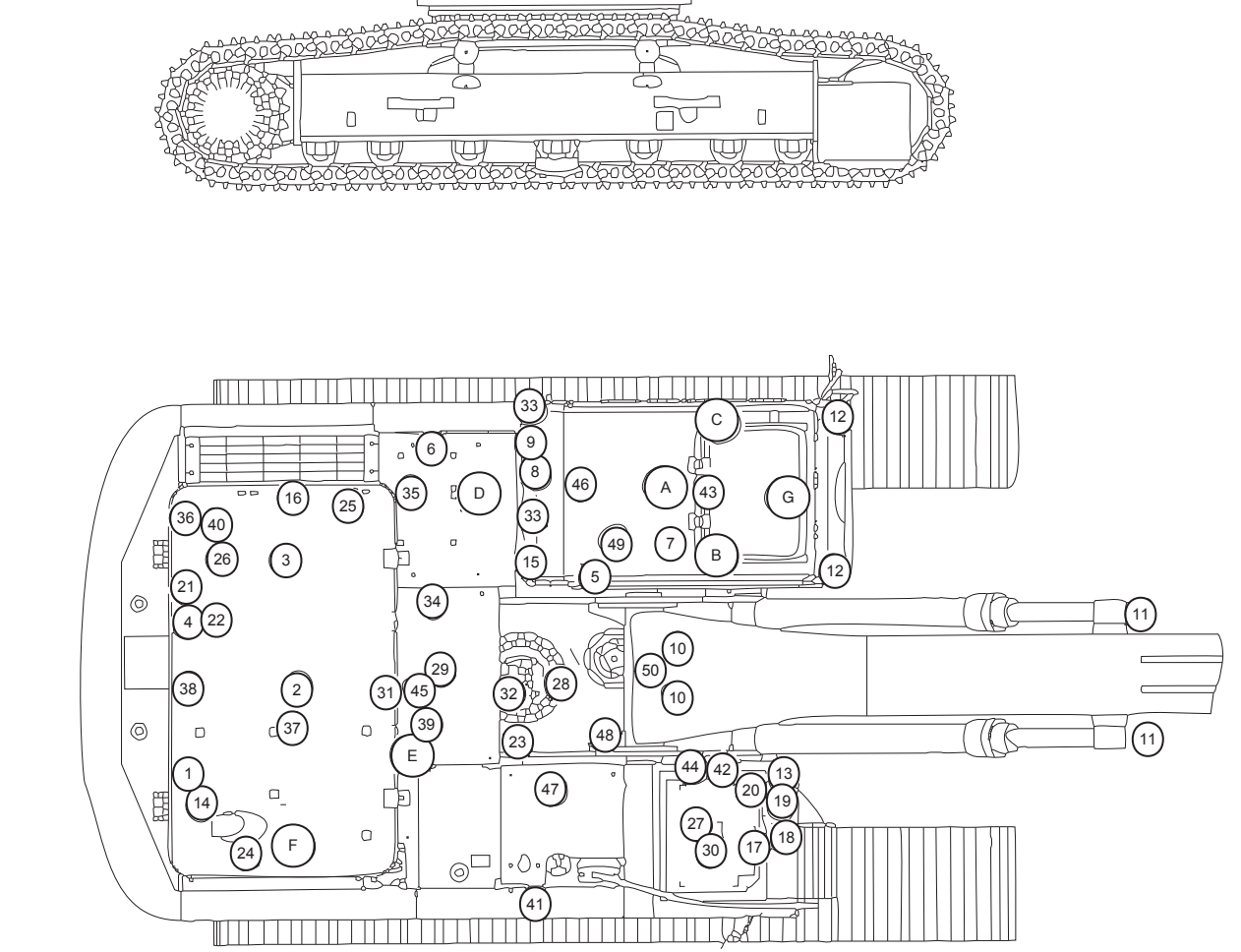
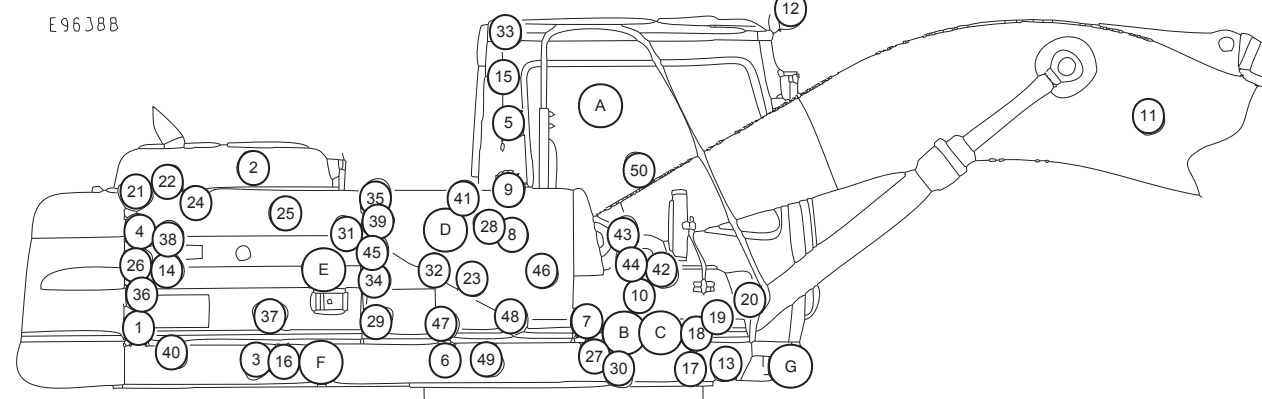
Typical representation of a Sure-Seal connector. The plug and receptacle contain both pins and sockets.

Wire Description			
Wire Number	Wire Color	Description	Wire Number
<b>Power Distribution Circuits</b>			
101	RD	Bat (+) (Not Application Specific)	578
103	RD	Dome Lamp Ckt	586
105	RD	Key Start Sw	590
107	RD	Eng Start - Down Fire Suppr	592
109	RD	Alt Output (+) Term.	AS13
111	RD	Engine Pump Control Ckt	AS37
112	PU	Main Power Fly Output	AS79
113	OR	Qpr Mon Panel VMIS Br Switched	AS80
114	RD	Warning Horn (Forward)	AS81
115	PK	Cap Chassis Ckt	AS92
118	GY	Washer / Wiper Ckt	AS83
120	YL	Converter Ckt	AS94
124	GN	A/C / Heater Ckt	AS86
129	BU	Cigar Lighter Ckt	AS87
135	BU	12V SA Output Ckt	AS88
140	BU	Lubricator Ckt	AS89
147	PU	Fine Swing / Flow Control Ckt	AS90
148	PU	Boom Lamp Ckt	AS91
150	RD	Bat (+)	C468
151	GN	Hyd Lock / Neutral Start Ckt	C537
152	BU	Lower Washer / Wiper Ckt	C538
154	RD	Neutral Start / Neutral Start Ckt	607
188	RD	Refueling Pump Ckt	615
172	RD	Engine Governor	616
175	RD	Fan Ckt	
176	YL	Aux Ckt	763
177	RD	Main Bkr	786
180	GN	Aux Ckt	788
185	YL	Backup Ckt	791
188	RD	Hyd Lock Ckt	A716
191	WH	Power Window Ckt	A755
196	BU	Insp. Lamp Ckt	A756
<b>Ground Circuits</b>			
200	BK	Main Chassis	A758
201	BK	Operator Monitor Return	A761
235	BK	Electronic Pump Ckt Gnd	A762
<b>Basic Machine Circuits</b>			
304	WH	Starter Relay No. 1 Output	A768
306	GN	Starter Relay Coil To Neut Start SW Or	A769
307	OR	Key Start SW To Neutral Start SW Or	A770
308	YL	Main Power Relay Coil	A771
309	GY	Alternator Regulator Term.	877
310	PU	Start Aid SW To Start Aid Sol	950
320	OR	Horn Relay Coil To SW	951
321	BR	Backup Alarm Lamp Travel Alarm	954
322	GY	Warning Horn (Forward)	F771
323	WH	Fuel Pump Power	F772
325	PK	Fuel Pump Relay Cut-Out	F773
326	PU	Key Start SW "C" Term	F774
330	YL	Neutral Start Relay Coil	G873
339	YL	Fuel Pump To SW	G874
365	YL	Fuel Pump Relay To Switch	G875
<b>Monitoring Circuits</b>			
403	GN	Alternator (R) Term.	J703
405	GY	Qpr Mon Oil Press. (Low Setting)	K904
412	BU	Qpr Mon Cool Flow/Di2 App Spec/Pr 269/HEU/ADEM1	K905
430	BU	Qpr Mon Air Filter	K906
487	OR	Hyd Oil Flow SW	K907
491	PK	VMIS Hyd Oil Temp Sensor	K908
492	GY	VMIS Coolant Temp Sensor Signal	L909
495	GN	VMIS Fuel Level Signal	L977
496	WH	Qpr Mon Panel Hyd Oil Level	L978
<b>Accessories Circuits</b>			
501	GN	Wiper - Front (Low)	L979
506	PU	Washer - Front	L980
508	PU	Radio Speaker - Left	L970
509	WH	Radio Speaker - Left (Common)	L971
511	BR	Radio Speaker - Right	L972
512	GN	Radio Speaker - Right (Common)	L973
513	OR	A/C Compressor/Refrigerant Pressure SW	L974
519	PK	Thermostat To Refrigerant Press. SW	L975
530	OR	Washer Right	L976
575	YL	Wiper - Aux (Park)	L977
576	PK	Turn Signal SW To Flasher	L978

Component Location					
Component	Schematic Location	Machine Location	Component	Schematic Location	Machine Location
Actuator - Engine Gov	A-9	1	Sender - Hydraulic Oil Temp	A-5	E
Air Inlet Heater	C-8	2	Sensor - A/C Photo	F-1	A
Alarm - ATCH Travel	G-9	3	Sensor - Air Inlet Heater Coolant Temp	C-9	21
Alternator	B-8	4	Sensor - Fuel Level	A-5	23
Antenna ATCH	C-6	5	Sensor - Pump Discharge Press	B-8	24
Assembly - Terminal Block	F-8	D	Socket 12V	H-6	A
Batteries - 12VDC	I-8-H-8	6	Solenoid - A/C Clutch	C-9	26
Breaker - Alternator	I-8	D	Solenoid - ATCH Crush	D-8	31
Breaker - Main	D	18	Solenoid - ATCH Flow Control	D-7	29
Cable - ATCH Antenna	G-6, I-3	5	Solenoid - Fine Swing	E-7	28
Control - ATCH Power Window	C-6	15	Solenoid - Hydraulic Lock	I-1	G
Control - Engine/Pump	F-2	7	Solenoid - Level Finish	A-7	F
Controller - Wiper/Washer	E-1	A	Solenoid - Swing Brake	E-7	32
Converter - Voltage	H-6	9	Solenoid - Travel Speed	A-7	F
Converter ATCH	I-3	8	Solenoid - Trenching	A-7	F
Dial - Engine Speed	E-3	B	Switch - A/C Panel	H-5	C
Diode	A-3	18	Switch - Air Cleaner Flow	H-9	35
Diode - Main Relay	H-7	D	Switch - ATCH Refueling Start	A-4	42
Fuses	I-4, S-6	C	Switch - ATCH Refueling Stop	A-4	44
Heater - ATCH Seat with Seat Heater	F-4	43	Switch - ATCH Fine Swing Control	D-4	B
Horn	A-2	10	Switch - ATCH Hammer	H-1	G
Lamp - Cab	G-1	12	Switch - ATCH Heater Panel	H-5	C
Lamp - Chassis	A-2	13	Switch - ATCH Lower Washer	D-3	B
Lighter	E-1	A	Switch - ATCH Lower Wiper	D-3	B
Meter - Service	F-1	A	Switch - ATCH Power Window limit	B-6	A
Monitor	F-1	A	Switch - ATCH Refueling	A-4	41
Motor - ATCH Lower Washer	I-9	D	Switch - ATCH Seat Heater	D-4	B
Motor - ATCH Lower Wiper	H-1	G	Switch - Aux Hydraulic Pressure	H-1	G
Motor - Starter	A-9	14	Switch - Boom Raise Pressure	D-4, D-7	34
Motor - Washer	I-9	D	Switch - Control Pressure	H-1	G
Motor - Wiper	E-1	A	Switch - Coolant Level	H-9	36
Pickup - Engine Speed	B-9	29	Switch - Crush Pressure #1	H-1	G
Pump - ATCH Auto Lubrication	H-9	16	Switch - Crush Pressure #2	G-1	G
Pump - ATCH Refueling	A-2	17	Switch - Engine Oil Press	B-9	38
Radio - ATCH 12VDC	I-3	C	Switch - Flow Control Pressure	H-1	G
Relay - ATCH Flow Control	E-7	D	Switch - Horn	I-1	C
Relay - ATCH Refueling Power	A-3	18	Switch - Hydraulic Control	D-4	C
Relay - ATCH Refueling Start	A-3	19	Switch - Hydraulic Oil Filter	A-5	E
Relay - ATCH Refueling Stop	A-3	20	Switch - Hydraulic Oil Level	A-5	E
Relay - Boom Lamp	I-7	D	Switch - Implement Pressure	D-8	39
Relay - Cab/Chassis Lamp	I-7	D	Switch - Key	F-2	B
Relay - Demolition	E-8	D	Switch - Neutral Start Limit	I-1	C
Relay - Fan	I-8	D	Switch - One Touch Low Idle	F-2	B
Relay - Heater	F-7	D	Switch - Power Window Limit	D-3	A
Relay - Horn	I-7	D	Switch - Travel Pressure	D-8	45
Relay - Hydraulic Lock Solenoid	I-7	D	Switch - Window Limit	D-1	A
Relay - Main	G-7	D	Switch Panel	F-2	B
Relay - Neutral Start	F-7	D	Switch - Refrigerants Low Pressure	I-9	49
Relay - Start	E-8	D	Unit - A/C, Heater	H-6	21
Relay - Start Cont	F-8	D	Unit - ATCH Heater	H-5	46
Relay - Timer	E-7	D	Unit - Heater Control	I-7	D
Resistor - Backup	I-7	D	Valve Proportional Reducing	A-7	F
Sender - Coolant Temperature	B-8, B-9	22			

Machine locations are repeated for components located close together.

- A. Located in the cab.
- B. Located in the lefthand console.
- C. Located in the righthand console.
- D. Located on or near relay panel.
- E. Located on or near hydraulic oil tank.
- F. Located on or near pilot manifold.
- G. Located on or near bottom platform.



Machine Harness Connector And Component Locations

Resistor, Sender and Solenoid Specifications			
Part No.	Component Description	Resistance (Ohms)'	
102-8016	Resistor: Backup	47.0 ± 2.35	
107-7056	Solenoid: Fine Swing	34.0 ± 0.5	
111-9916	Solenoid: Engine/Pump Control	11.7 ± 1.2	
121-1490	Solenoid: Level Finish	32±3.2	
121-1491	Solenoid: Hydraulic Lock	32±3.2	
122-4459	Solenoid: Flow Control	34.3 ± 1.7	

' At room temperature.

Off Machine Switch Specification				
Part No.	Function	Actuate	Deactuate	Contact Position
106-0179	Travel Pressure	150 ± 96 kPa 220.5 ± 14 psi	153.5 psi	Normally Open
106-0180	Boom Raise Pressure	2546 ± 198 kPa 363.9 ± 28.4 psi	2156 ± 198 kPa 312 ± 28.4 psi	Normally Open
106-0181	Flow Control Pressure	490 ± 449 kPa 71 ± 7.1 psi	290 kPa 42 psi	Normally Open
113-344	Refrigerant High/Low Pressure	196 ± 1340 kPa 28.4 ± 455.4 psi	-	Normally Open

Connector Location		
Connector Number	Schematic Location	Machine Location
CONN 1	A-9	1
CONN 2	F-9	D
CONN 3	F-9	14
CONN 4	G-9	D
CONN 5	G-9	D
CONN 6	H-8	D
CONN 7	G-8	A
CONN 8	G-8	A
CONN 9	G-9	A
CONN 10	G-6	G
CONN 11	C-6	A
CONN 12	C-6	A
CONN 13	C-5	A
CONN 14	C-5	A
CONN 15	F-5	A
CONN 16	F-5	G
CONN 17	F-5	A
CONN 18	F-5	G
CONN 19	F-4	G
CONN 20	F-4	G
CONN 21	H-5	G
CONN 22	H-5	G
CONN 23	H-4	G
CONN 24	H-4	G
CONN 25	H-4	G
CONN 26	H-4	G
CONN 27	B-4	23
CONN 28	A-4	42
CONN 29	A-4	20
CONN 30	B-3	47
CONN 31	B-3	48
CONN 32	C-2	49
CONN 33	C-2	G
CONN 34	C-2	G
CONN 35	C-2	G
CONN 36	B-2	D
CONN 37	E-8	D
CONN 38	E-8	D

The connectors shown in this chart are for harness to harness connectors. Connectors that join a harness to a component are generally located at or near the component. See the Component Location Chart.

Real Time Error Codes	
Code	Description Of Problems
1301	Engine oil pressure too low
3102	Engine coolant temperature is too high
1303	Hydraulic oil temperature is too high
1304	Air filter is clogged
1305	Battery voltage is not normal
2201	Governor actuator feedback sensor circuit is open or shorted battery voltage
2202	Governor actuator feedback sensor is shorted to body ground
2301	Governor actuator feedback signal is not stable
2302	Governor actuator feedback signal deviates
2303	Governor actuator does not move
2304	Calibration data error
3201	Monitor RAM is not normal
4101	Electric power supply to the controller is too much(43 volts)
4102	Over-current in proportional reducing valve
4103	Proportional reducing valve circuit is open
4105	Over-current in digital output (trenching solenoid)
4106	Over-current in digital output (line control solenoid)
4107	Over-current in digital output (Travel speed change solenoid)
4108	Over-current in digital output (Travel alarm)
410A	Over-current in digital output (swing brake solenoid)
4201	Engine speed is not normal
4202	Engine coolant temperature sensor is shorted to body ground
4203	Hydraulic oil temperature sensor is shorted to body ground
4204	PWM sensor of pump delivery pressure is open in circuit
4207	PWM sensor of pump delivery pressure is open in circuit
420A	Fuel sensor is shorted to ground
420B	Fuel sensor is open or shorted to battery voltage
420C	Electric power supply is too low (below 23 volts)
420D	Electric power supply is too high (above 32 volts)
420E	Engine speed dial is not one of the specified 10
4301	Data mismatch:1 between alternator and speed sensor (alternator is abnormal)
4302	Data mismatch:2 between alternator and speed sensor (speed sensor is abnormal)
4303	Engine stalls
A201	Monitor communication is not normal
A202	Monitor takes too much time to respond to controller's signal
A203	Communication is abnormal in controller

Related Electrical Service Manuals	
Title	Form Number
Engine/Pump Control	SENR9201
Starting and Charging	RENR1007

